



USAGE PROTOCOL
Under-Screen Wiping
For UltraSORB[®], FirmWIPE[®] and
CleanWIPE[®] Foam Wipers

1. Fold the 9"x9" wipe into quarters. 3"x3", 3"x5", 4 "x4" and 6"x6" sized wipes are available to eliminate the need for folding.
2. Apply cleaning solvent to UltraSORB[®]. Please note, use as little solvent as possible for best results. A good guide is to reduce solvent volume by 60 -90% and allow operators to become comfortable with the amount of solvent required.
3. If the wipe absorbed too much solvent, you can easily squeeze the wipe and return the effluent into its original container. However, operators should be trained to minimize the amount of solvent applied to the wipe.
4. Apply the wipe to the screen using minimal pressure. A corkscrew or window wipe motion is often used. The operator should wipe softly and pick up the leading edge of the wiper. This will maximize particle removal and prevent the wipe from sticking to the screen.
5. Continue cleaning the screen with new sections of the wipe until excess paste is removed from the screen.
6. When the paste is removed from the screen, a dry section of UltraSORB[®] may be used to completely dry the screen. A wet/dry wipe procedure is often used in conjunction with some of the new low evaporation rate solvent blends.

Note for customers who dry wipe: Foam wipers can be used in dry wiping procedures but care must be taken to wipe softly so as to avoid the wiper snagging on the bottom of the screen.